

**LABELING PAINT FOR USE WITH METALLIC STENCILS
ON ORIENTED STRANDBOARD FINISHING LINE**

Abstract of the Disclosure

The present invention is a stable, labeling paint suitable for use on an OSP finishing line in conjunction with metal stencils. The labeling paint is water-based and can include opacifying agents, viscosity enhancing agents, surfactants, a polymeric binding agent with a glass transition temperature that is greater than about 25°C, and a debonding agent, which is active on metal surfaces.